



DIRECT-DRIVE GUILLOTINE SHEAR RMT

The RMT motorised shear has a unique design enabling the machine to be fitted with a good variety of optional accessories that help operators handle the pieces in shorter lead times



DESIGN AND OPERATING FEATURES

All steel-plate, welded construction provided with static and dynamic frame rigidity

Rigid cutting beam working inside double bronze guides with graphite

Precise blade adjustment from top beam

Mechanical sheet clamping system

Easily table-adjusted secure blade gap system

Low-noise, sturdy direct-drive gear motor

Shear blades from tough and wear resistant alloyed material

Front gauging and supports for cutting wide sheets

Motor is mounted outside the main frame, thus allowing a totally free area under the table

Main shaft is directly coupled with the motor reduction box to ensure that power output is continuous for efficient and smooth cutting cycles

STANDARD EQUIPMENT

Manual back gauge with hand wheel
stroke 750mm on 1.5 / 2.0 / 2.5 / 3.0m, stroke 600mm on 1.3m

Manual blade gap adjustment with position scale

Switch button to choose from single or repetitive cutting or inching modes

Foot pedal console with emergency stop button and hand grip to move easily

Squaring arm with scale, T-slot, flip-stop

Two front support arms

Hold down beam with rubber pads to protect sheets

Blades with four cutting edges (bottom blade) and two cutting edges (top blade)

Protective front and rear cover plates

OPTIONAL EQUIPMENT

Power backgauge including digital NC with programmable positioning and piece counter

Pneumatic rear sheet support to the back

Pneumatic rear sheet support to the front

Pneumatic rear sheet support with user setting to the back or to the front

Sheet shute to the front

Sheet wagon movable on wheels

Work table with filler plates and ball transfers

Led illumination with shadow line

Central lubrication by hand pump

Angle gauge with scale 0° -180°

1000 mm backgauge stroke

Squaring arm and front support arms other than standard length

Rear light guard and side fences in confirmation with CE Norms

Standard useful features cut off cycle times



Two sided blade gap adjustment with position indicator



Squaring arm with scale



Rubber pads under holddown to avoid any marks or scratch on sheets



Motor mounted outside the machine frame to leave a totally free area under the table



Control panel and electrical circuit in the same cabinet for easy reach



Foot pedal console with emergency stop button and hand grip



The RMT with its robust construction allows the users to get precise cuts without twists even on narrow strips

Various optional accessories provide solutions to different customer demands

Pneumatic rear sheet support with three different executions



a) Sheets to the front



b) Sheets to the back



c) Sheets to the back or front with user setting



Rollers on arms of pneumatic sheet support



Full CE conformity protection with multi-beam light barriers and enclosures



High quality programmable digital NC controller

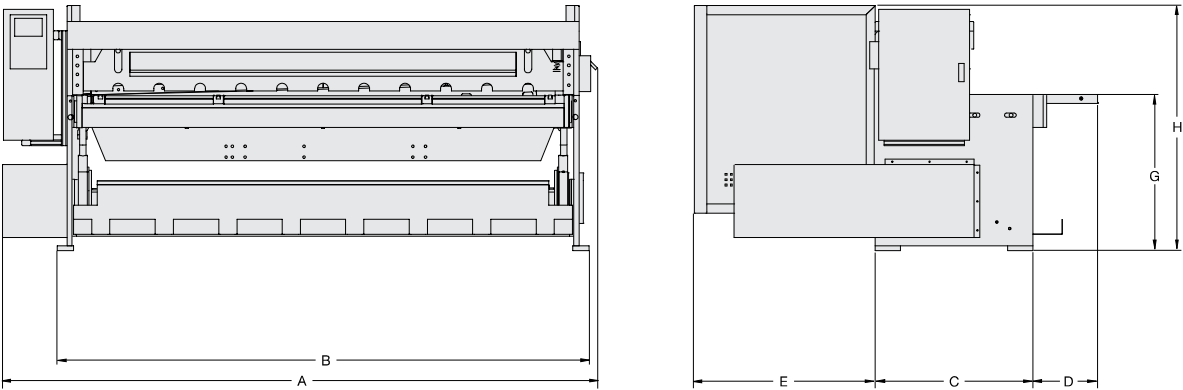


Sheet shute to bring cut plates to the front



Sheet wagon movable on wheels

TECHNICAL DATA



		RMT 1360x3	RMT 1560x4	RMT 2100x4	RMT 2560x4	RMT 3100x3	RMT 3100x4
Cutting length	mm	1320	1530	2090	2530	3100	3080
Shearing capacity $\leq 450\text{N/mm}^2$	mm	3	4	4	4	3	4
Shearing capacity $\leq 700\text{N/mm}^2$	mm	1.5	2.5	2.5	2.5	1.5	2.5
Rake angle	degree	2.2°	2.0°	1.8°	1.8°	1.5°	1.5°
Strokes per minute	cuts/min.	40	40	38	38	38	38
Back gauge range	mm	600	750	750	750	750	750
Motor power	kW	3	5.5	7.5	7.5	7.5	7.5
Weight	kg	1190	2240	2650	3050	3660	5080
A	mm	2070	2290	2860	3300	3890	3890
B	mm	1720	1940	2500	2940	3530	3530
C	mm	680	870	870	870	870	1070
D	mm	460	360	360	360	360	360
E	mm	800	1000	1000	1000	1000	1000
G	mm	800	860	860	860	860	860
H	mm	1220	1360	1360	1360	1360	1500

Design and specifications are subject to change without notice.



BURNET MAKİNE SANAYİ VE TİCARET LTD. ŞTİ.

NOSAB Atatürk Bulvarı No : 1/A
16140 Nilüfer – Bursa / TURKEY

Tel : +90 224 342 17 00
Fax : +90 224 342 17 50
info@burnetmakina.com
www.burnetmakina.com



DIRECT-DRIVE GUILLOTINE SHEAR
RMS

The RMS shear has been engineered in a very strong construction to cut different sorts of steel and other materials easily.

There are detailed and advanced design features that enable clear cuts in serial production cycles.



DESIGN AND OPERATING FEATURES

All steel-plate, welded construction provided with static and dynamic frame rigidity

Rigid cutting beam working inside double bronze guides with graphite

Precise blade adjustment from top beam

Mechanical sheet clamping system

Easily table-adjusted secure blade gap system

Low-noise, sturdy direct-drive reduction motor

Shear blades from tough and wear resistant alloyed material

Front gauging and supports for cutting wide sheets

STANDARD EQUIPMENT

Manual back gauge with hand wheel
stroke 750mm on 1.5 / 2.0 / 2.5 / 3.0m, stroke 600mm on 1.3m

Manual blade gap adjustment with position scale

Switch button to choose from single or repetitive cutting or inching modes

Foot pedal console with emergency stop button and hand grip to move easily

Squaring arm with scale, T-slot, flip-stop

Two front support arms

Hold down beam with rubber pads to protect sheets

Blades with four cutting edges (bottom blade) and two cutting edges (top blade).

Protective front and rear cover plates.

OPTIONAL EQUIPMENT

Power backgauge including digital NC with programmable positioning and piece counter

Pneumatic rear sheet support

Work table with filler plates and ball transfers

T-slot and flip-stop on front arms

Led illumination with shadow line

Front side collection box up to 300mm pieces

Central lubrication by hand pump

Angle gauge with scale 0°-180°

1000mm backgauge stroke

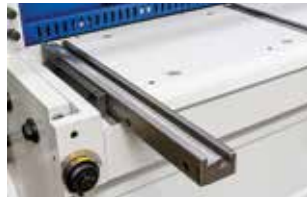
Squaring arm and front support arms other than standard length

Rear light guard with side fences in confirmation with CE Norms

Standard useful features help operating productively



Two sided blade gap adjustment with position indicator



Squaring arm with scale



Rubber pads under hold down to avoid any markings or scratching of sheets



Mode switch for single / repetitive cutting or inching



Control panel and electrical circuit in the same cabinet within easy reach

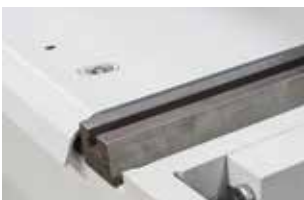


Foot pedal console with emergency stop button and hand grip



The RMS with its robust construction allows the users to get precise cuts without twists even on narrow strips

Various optional accessories provide solution to different customer demands



T-slot and ball transfers on table



Bright LED cutting line illumination



Extended holding arms keep the sheet always at the same level over the entire length



Small pieces fall into the collection box



Full CE conformity protection with multi-beam light barriers and enclosures



High quality programmable digital NC controller

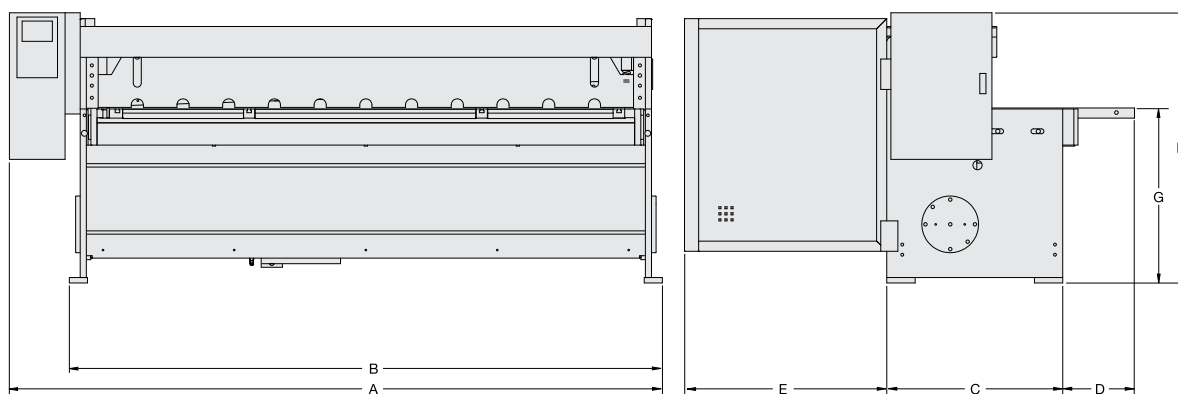


Pneumatic rear sheet support for thin sheets



Front-side collection box to collect small parts to the front: parts up to 300mm drop into the wheel tray located in the front of the machine

TECHNICAL DATA



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Weight	kg	1150	2200	2600	3000	3600	5000
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