

JB36

JB36 Series Straight Side Double-Crank Press

Main Structure Features

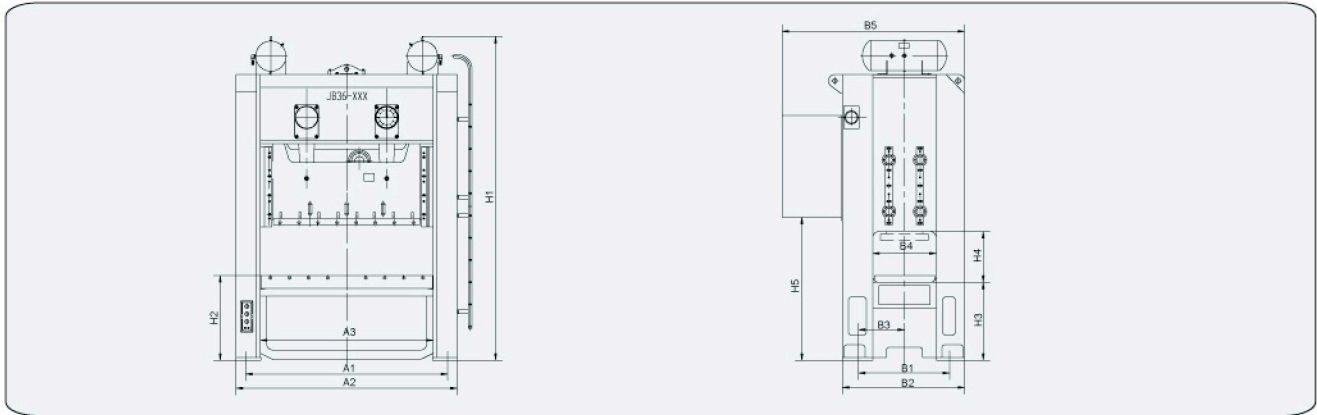
- Steel-welded and closed-type structure frame, eliminating angular defamation and enhancing the processing precision and long die durability. Pneumatic combination friction clutch-brack,with low noise and long service life.
- Six-side long rectangle guides for JB36-100-160; Eight-side long rectangle guides far JB36-200-800.
- Imported hydraulic overload protection device, effecting emergent stop against overload and auto-restoration after problem aolved, effectively protecting the dies and preventing damage to the press.
- Variable stroke speed, meeting the requirements for the processing of different parts and components.
- PLC human-machine interface and encoder control for the electrical system, ensuring safety and flexibility.
- Photoelectric protector, transmission output axle, feeder, air cushion and other optional accessories are available for the power press subject to the user's demands.



Specifications

Technical Data	Model	JB36-110		JB36-160		JB36-200		JB36-250		JB36-315		JB36-400		JB36-500		JB36-630	JB36-800		
		L	S	L	S	L	S	L	S	L	S	L	S	L	S				
Nominal Pressure	kN	1100		1600		2000		2500		3150		4000		5000		6300	8000		
Nominal Pressure Stroke	mm	5	3	6	3	7	4	7	4	8	5	8	5	10	6	10	12		
Stroke of Slide	mm	180	110	200	130	230	150	250	180	250	180	250	180	280	180	300	300		
Stroke	S.P.M	35-65	45-80	30-50	35-65	25-45	30-55	20-40	30-50	20-35	25-45	20-30	25-40	18-25	20-30	15~25	14~18		
Max.Die Set Height	mm	400	435	450	485	500	540	550	585	550	585	550	585	580	630	600	700		
Die Height Adjustment	mm	90		100		110		120		120		120		120		120	150		
Distance between Uprights	mm	1750		1970		2270		2400		2570		2750		2900		3100	3300		
bottom size of Slide	L-R	mm		1360		1500		1850		2000		2100		2300		2400		2600	2700
	F-B	mm		520		580		650		700		750		800		850		1100	1200
Size of Table	L-R	mm		1730		1930		2250		2300		2450		2700		2850		3000	3200
	F-B	mm		680		760		840		920		950		1000		1200		1400	1500
L-side openings	Up and down	mm		710		700		700		700		800		800		750		700	700
	F-B	mm		600		750		800		900		1000		1000		1000		1100	1100
L-Dimension	L-R	mm		2330		2770		3160		3400		3600		3800		3900		4000	4200
	F-B	mm		2060		2315		2700		2820		2950		3460		3750		3900	3900
	Height	mm		3530		4200		4260		4800		5030		5100		5870		6100	6200
Main Motor Power	kW	15		22		22		30		37		37		45		55	75		
Total Weight	kg	17000		22000		31000		40000		48000		55000		70000		85000	100000		

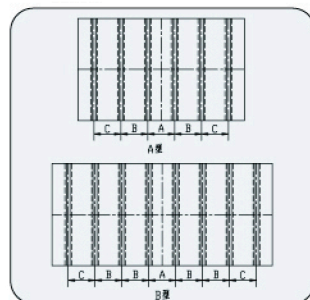
Outline Size Diagram



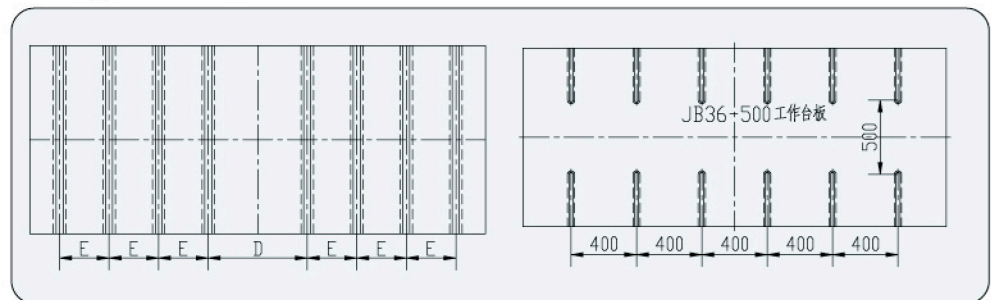
Parameters of outline size

参数 \ 型号	JB36-110	JB36-160	JB36-200	JB36-250	JB36-315	JB36-400	JB36-500
A1	2050	2270	2630	2900	3030	3210	3400
A2	2330	2570	2890	3160	3330	3590	3800
A3	1750	1970	2270	2400	2570	2750	2900
B1	1000	1075	1430	1420	1435	1620	1760
B2	1340	1510	1760	1880	1920	2220	2400
B3	500	550	715	710	725	810	980
B4	600	750	800	900	1000	1000	1000
B5	2010	2360	2660	2830	2870	3600	3850
H1	3480	3965	4265	4900	5093	5440	5890
H2	905	980	1090	1220	1330	1350	1260
H3	735	840	1040	1170	1225	1215	1070
H4	710	700	700	700	800	830	750
H5	1420	1635	1710	1920	2020	2250	2450

Slide Bottom



Working Table



Model	JB36-110	JB36-160	JB36-200	JB36-250	JB36-315	JB36-400	JB36-500	JB36-630	JB36-800
A	200	250	250	250	300	300	300	300	350
B	200	250	250	250	300	300	300	300	350
C	200	250	200	250	200	300	300	300	350
D	300	400	500	500	600	600	如图	650	700
E	200	200	250	250	300	300		325	350
滑块底面	A型	A型	B型	B型	B型	B型	B型	B型	B型

