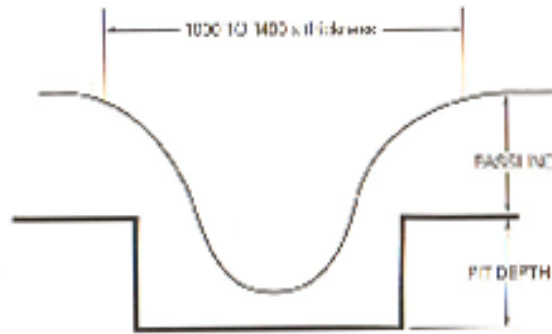


Coil line systems

VEUILLEZ NOUS CONTACTER!!!!!!



A pit may be required for long feed lengths, slack should be a minimum of one feed length.

COIL WEIGHT CHART

COIL OUTSIDE DIAMETER

72"	1084	1069	1052	1034
66"	902	887	870	852
60"	746	731	714	696
54"	585	580	563	545
48"	451	436	419	401
42"	337	317	300	282
32"	231	216	199	180

16" 18" 20" 22"
COIL INSIDE DIAMETER

Multiply chart value by coil width

Example:
714 x 10" wide = 7140 lbs
Aluminum x .324
Brass x 1.082
Copper x 1.140

GAUGE	10	12	14	16	18	20	22	24
THICKNESS	.135	.105	.075	.060	.048	.039	.030	.024

LINE 1

- NON-MOTORIZED UNCOILER
- POWERED STRAIGHTENER
- PRESS-MOUNTED ROLL FEED



LINE 2

- MOTORIZED UNCOILER
- HOLD-DOWN ARM
- PRESS-MOUNTED FEEDER STRAIGHTENER



LINE 3

- MOTORIZED UNCOILER
- UNDER PADDLE LOOP CONTROL
- FLOOR-MOUNTED FEEDER STRAIGHTENER



LINE 4

- POWERED TRAVEL & LIFT COIL CAR
- DRAG UNCOILER (WITH JOG MOTOR)
- THREADING STAND
- POWERED STRAIGHTENER
- FLOOR MOUNTED ROLL FEED



LINE 5

- POWERED TRAVEL & LIFT COIL CAR
- DRAG UNCOILER (WITH JOG MOTOR & STOP RELEASE)
- PULL-OFF PINCH STAND WITH OVER-ARM
- COIL GUARD
- FLOOR-MOUNTED FEEDER STRAIGHTENER (WITH THREADING OPTION)



LINE 6

- COIL STORAGE RAMP
- COIL CRADLE STRAIGHTENER
- FLOOR-MOUNTED ROLL FEED



LINE 7

- COIL CRADLE STRAIGHTENER (WITH THREADING OPTION)
- FLOOR-MOUNTED ROLL FEED

